ALPINE CONSTRUCTION SPECIFICATIONS

CONSTRUCTION: All load-bearing joints are interlocked, doweled and/or mechanically fastened. Joints are secured with traditional wood working adhesives. No hot melt adhesive is used.

CASE PARTS: Sides, tops, and bottoms are 3/4" Natural Birch veneer core plywood. Backs are 1/2" Natural Birch veneer core plywood inset 1/4" with concealed hanging rails. Sides are glued and doweled to the tip and bottom. The back is dadoed and glued to the sides, top and bottom and mechanically fastened.

CASE EDGING: Wood veneer tape to match cabinetry.

DRAWER BOX: 5/8" solid maple hardwood dovetailed on all four sides. 1/4" Natural Birch plywood bottom. Drawer heads are attached to the front of the drawer box using a screw system. Drawer boxes are finished after assembly for a smooth finish.

DRAWER SLIDE: 100lb. Blum concealed under-mount Tandem full extension self-closing slides with Blumotion mechanism.

SHELVES: 3/4" Natural Birch veneer core plywood, edgebanded with wood tape on front edge.

SHELF PINS: Nickel-plated metal shelf pins.

ROLLOUTS: 5/8" wood dovetailed box with a 3/8" bottom. Rollouts have a tandem full extension slide. A 1" wood pilaster will be used on the hinge side. Two 1" pilasters on double door cabinets.

TOE KICK: When leg levelers are set at 4 1/2" cabinets are 34 1/2" high. Leg levelers can be lowered down to 4 1/8" and raised up to 6 1/2". Leg levelers are rated for 650 lbs.

FINISH: 5-6 mils (dry) catalyzed polyurethane coating. Exceeds all industry standards. 20 sheen is standard. Optional sheens available include flat, 9 40 and 60.

HINGES: Fully-adjustable European style hinges. Clip on style hinge plates. Standard hinges open 120 degrees. Corner cabinets receive 170 degree opening hinges.

OPTIONS: Change hinges to all 170 degree opening.